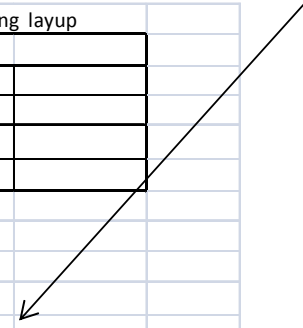


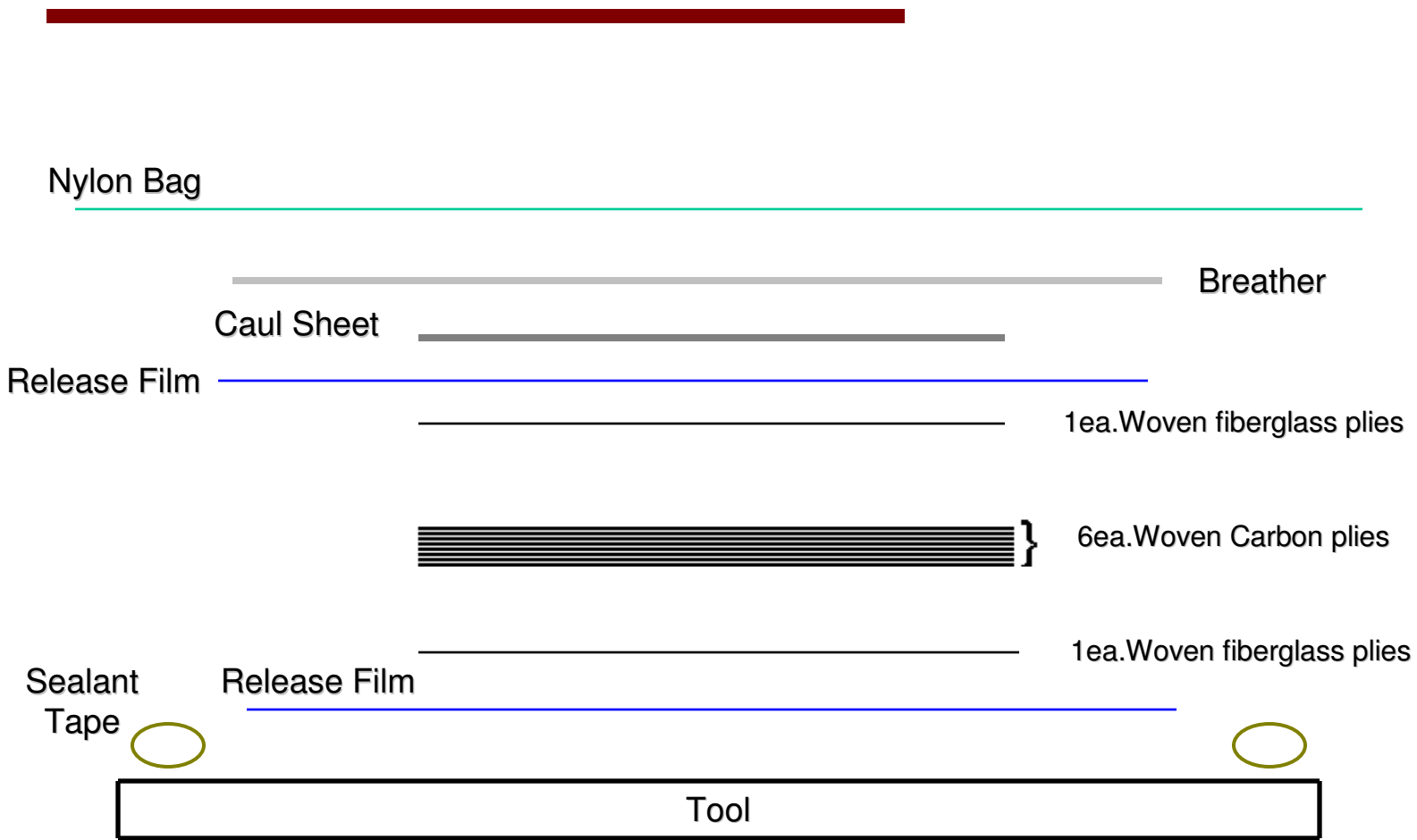
Clipboard Work Instructions

Add a second table for kitting

Project		CLIPBOARD		Step 2: Identify room environment when starting layup			
Sr No.		1		Start :layup		Finish: layup	
Panel Name		Clipboard 1		Date		Date	
Panel size		9.5 (90°) x 7(0°)		Time		Time	
				Temperature		Temperature	
				Humidity		Humidity	
Step 1 :Kitting				Step 3: Layup			
Ply No.	Ply orientation & Matl	Kitting Initials	Layup Initials				
1	0° Fiberglass						
2	0/90 Toray Weave						
3	0° Fiberglass						
4	0° Fiberglass						
5	0° Fiberglass						
6	0° Fiberglass						
7	0° Fiberglass						
8	0° Fiberglass						
9	0° Fiberglass						
10	0° Fiberglass						
11	0/90 Toray Weave						
12	0° Fiberglass						
Step 4: Record any changes in layup procedure				Step 5: Vacuum Bag Instructions			



Clipboard Layup and Bagging Schematic



Wall Plaque Layup and Bagging Schematic

